

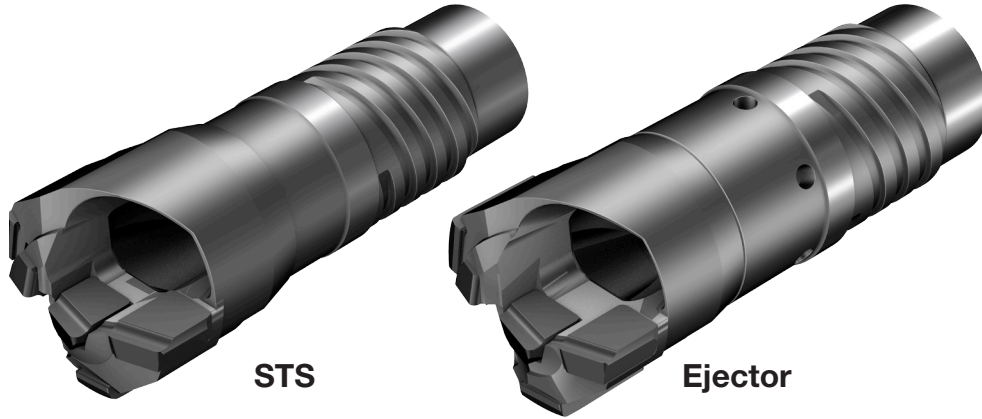


- Quick quotation
- Easy to order
- Competitive delivery

Even more possibilities thanks to tailored design!

If you do not find what you need in our comprehensive standard programme, choose the tool shape you require and we will tailor it for you to *your* dimensions.

CoroDrill® 808



STS

Ejector

1. Tube range (CSIZE)

STS		Ejector	
DC ≥	CSIZE	DC ≥	CSIZE
15.600 - 16.709	97	18.400 - 20.009	00
16.710 - 17.709	98	20.010 - 21.809	01
17.710 - 18.909	99	21.810 - 24.109	02
18.910 - 20.009	00+01	24.110 - 26.409	03
20.010 - 21.809	01	26.410 - 28.709	04
21.810 - 24.109	02	28.710 - 31.009	05
24.110 - 26.409	03	31.010 - 33.309	06
26.410 - 28.709	04	33.310 - 36.209	07
28.710 - 31.009	05	36.210 - 39.609	08
31.010 - 33.309	06	39.610 - 43.009	09
33.310 - 36.209	07	43.010 - 47.009	10
36.210 - 39.609	08	47.010 - 51.709	11
39.610 - 43.009	09	51.710 - 56.209	12
43.010 - 47.009	10	56.210 - 65.000	13
47.010 - 51.709	11		
51.710 - 56.209	12		
56.210 - 65.000	13		

For STS and DC=19.210-20.000 is also CSIZE=01 possible

2. Type of grade combination (GRADE)

Grade combination	Available in DC range
P42	15.600 - 65.000
43C	15.600 - 32.100
P45	29.810 - 65.000
M22	15.600 - 65.000
M22C	15.600 - 28.700
M23	20.010 - 65.000
KS12	15.600 - 65.000

3. Type of chipbreaker geometry (GEO)

Grade combination	DC range	Selectable chipbreaker
P42	15.600 - 65.000	4
43C	15.600 - 32.100	4
P45	29.810 - 65.000	4
M22	15.600 - 65.000	3
M22	20.010 - 65.000	2
M22C	15.600 - 28.700	3
M22C	20.010 - 28.700	2
M23	20.010 - 65.000	3, 2
KS12	15.600 - 65.000	4

4. Type of P-corner on peripheral insert (PIREP)

Accepted values are for

Metric	Inch	
0.00	0.0000	sharp P-corner
0.30	0.0118	radius at P-corner

Recommended values are 0.30 for metric and 0.0118 for inch.

Note! For specific details regarding the options, contact your Sandvik Coromant sales representative.

