

*Tailor Made*

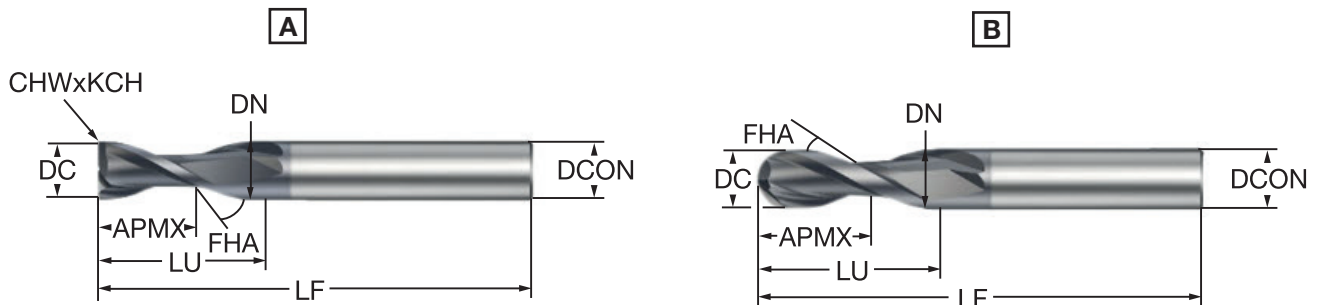
- Quick quotation
- Easy to order
- Competitive delivery

## Even more possibilities thanks to tailored design!

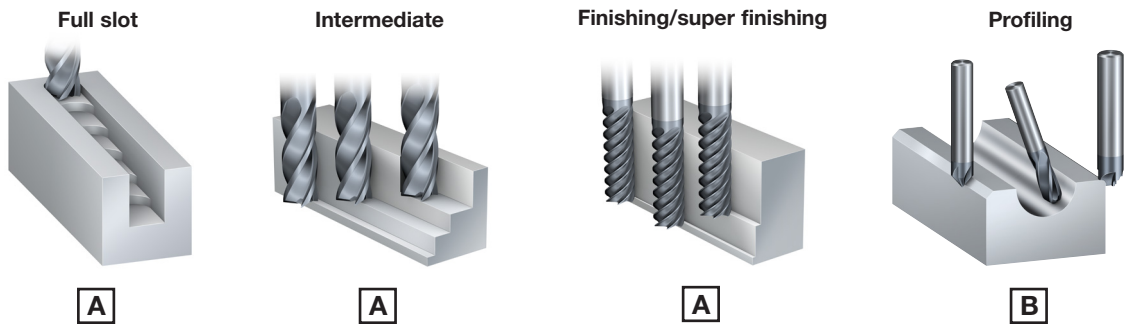
If you do not find what you need in our comprehensive standard programme, choose the tool shape you require and we will tailor it for you to *your* dimensions.

### CoroMill® Plura Flexible: Multi-material

#### Type of milling tool



#### Main milling applications



Type of milling tool

## Options

**Note** For specific details regarding the options, contact your Sandvik Coromant sales representative.

Type of milling tool	A, B
ISO application area	P, M, K, N, S, H
Carbide grade	H10F, GC1620, GC1630
Center cutting	Y = Yes
DC	Cutting diameter – 2–20 mm (.079–.787 inch)
TCDC	Cutting diameter tolerance – $\geq IT8 \leq IT11$
DCON	Shank diameter – 2–20 mm (.079–.787 inch)
DN	Neck diameter – Depending on tool design
APMX	Maximum cutting length – $0.5\text{--}5.0 \times DC$
LU	Usable length – Depending on tool design
LF	Overall length – 38–200 mm (1.496–7.874 inch)
RE	Corner radius – $\leq 0.4 \times DC$
CHW	Chamfer width – $\leq 0.3$ mm (.012 inch)

KCH	Chamfer angle – 40–50 degrees
ZEFP	Number of cutting edges – 2–4
FHA	Helix angle – 30°–45°
Mounting type	Cylindrical shank – CYL Weldon – WEL



**CoroMill® Plura**  
Flexible: Multi-material

Inquiry/ordering No.

<b>Customer</b>	<b>Customer No. (Coromant internal)</b>	<b>Date</b>
<b>Street</b>	<b>Telephone</b>	<b>Customer attention</b>
<b>Post Code/City/State</b>	<b>Telefax</b>	<b>Issuer</b>
<b>Quantity</b>	<b>Customer denomination</b>	

**State only your options** Your value/  
Your choice

<b>Reference standard product</b>	<input style="width: 100%;" type="text"/>	
<b>Type of milling tool</b>	A, B	<input style="width: 100%;" type="text"/>
<b>ISO application area</b>	P, M, K, N, S, H	<input style="width: 100%;" type="text"/>
<b>Carbide grade</b>	H10F, GC1620, GC1630, GC1640, GC1720, GC1730, GC1740	<input style="width: 100%;" type="text"/>
<b>Center cutting</b>	Y = Yes	<input style="width: 100%;" type="text"/>
<b>Cutting diameter DC</b>	2-20 mm (.079-.787 inch)	<input style="width: 100%;" type="text"/>
<b>Cutting diameter tolerance TCDC</b>	≥IT8 ≤IT11	<input style="width: 100%;" type="text"/>
<b>Shank diameter DCON</b>	2-20 mm (.079-.787 inch)	<input style="width: 100%;" type="text"/>
<b>Neck diameter DN</b>	Depends on the tool design	<input style="width: 100%;" type="text"/>
<b>Maximum cutting length APMX</b>	0.5-5.0 × DC	<input style="width: 100%;" type="text"/>
<b>Usable length LU</b>	Depends on the tool design	<input style="width: 100%;" type="text"/>
<b>Overall length LF</b>	38-200 mm (1.496-7.874 inch)	<input style="width: 100%;" type="text"/>
<b>Corner radius RE</b>	≤0.4 × DC	<input style="width: 100%;" type="text"/>
<b>Chamfer width CHW</b>	≤0.3 mm (.012 Zoll)	<input style="width: 100%;" type="text"/>
<b>Chamfer angle</b>	40-50 degrees	<input style="width: 100%;" type="text"/>
<b>Number of cutting edges ZEFP</b>	2-4	<input style="width: 100%;" type="text"/>
<b>Helix angle FHA</b>	30°-45°	<input style="width: 100%;" type="text"/>
<b>Mounting type</b>	Cylindrical shank = <b>CYL</b> , Weldon = <b>WEL</b>	<input style="width: 100%;" type="text"/>



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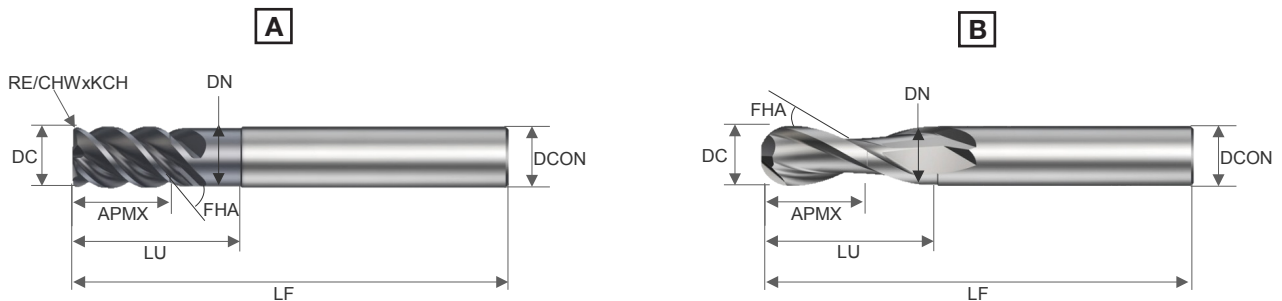
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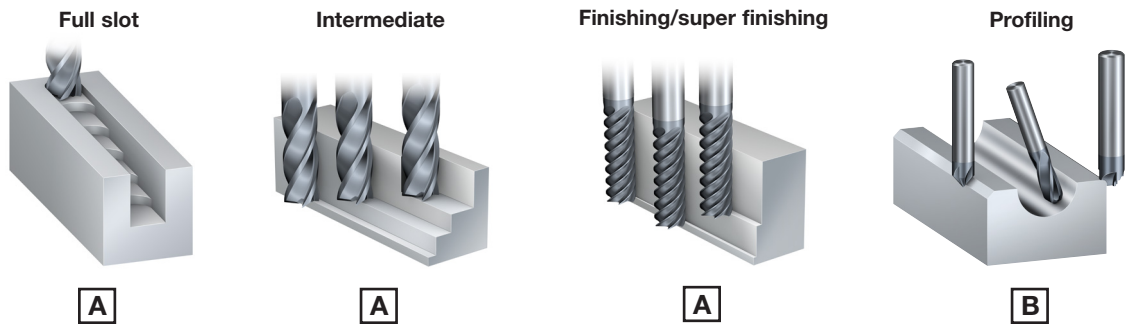
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## CoroMill® Plura Optimized: Material specific

### Type of milling tool



### Main milling applications



Type of milling tool

## Options

**Note** For specific details regarding the options, contact your Sandvik Coromant sales representative.

<b>Type of milling tool</b>	A, B
<b>ISO application area</b>	P, M, K, N, S, H
<b>Carbide grade</b>	H10F, GC1620, GC1630, GC1640, GC1720, GC1730, GC1740
<b>Center cutting</b>	Y = Yes, N = No
<b>DC</b>	Cutting diameter – 2–25 mm (.079–.984 inch)
<b>TCDC</b>	Cutting diameter tolerance – $\geq IT8 \leq IT11$
<b>DCON</b>	Shank diameter – 3–25 mm (.118–.984 inch)
<b>DN</b>	Neck diameter – Depending on tool design
<b>APMX</b>	Maximum cutting length – $0.5\text{--}6.0 \times DC$
<b>LU</b>	Usable length – Depending on tool design
<b>LF</b>	Overall length – 38–200 mm (1.496–7.874 inch)
<b>RE</b>	Corner radius – $\leq 0.4 \times DC$
<b>CHW</b>	Chamfer width – $\leq 0.2 \times DC$

<b>KCH</b>	Chamfer angle – 15–60 degrees
<b>ZEFP</b>	Number of cutting edges – 2–10
<b>FHA</b>	Helix angle – 0°–60°
<b>Mounting type</b>	Cylindrical shank – <b>CYL</b> Weldon – <b>WEL</b> iLock – <b>iLock</b>
<b>CBMD</b>	Chip breaker - "None", "HF"



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Optimized: Material specific

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<b>Carbide grade</b>	H10F, GC1620, GC1630, GC1640, GC1720, GC1730, GC1740	<input type="text"/>
<b>Center cutting</b>	Y = Yes, N = No	<input type="text"/>
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<b>Number of cutting edges ZEFP</b>	2–10	<input type="text"/>
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<b>Mounting type</b>	Cylindrical shank = <b>CYL</b> , Weldon = <b>WEL</b> , iLock = <b>iLock</b>	<input type="text"/>
<b>CBMD</b>	(Chip breaker manufacturers designation) - "None", "HF"	<input type="text"/>



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