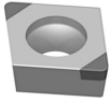



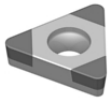
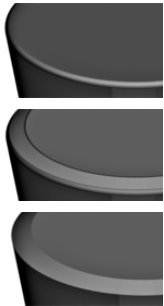
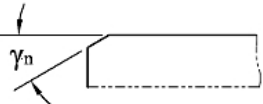
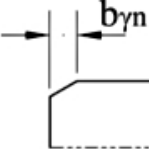




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- Competitive delivery

## Even more possibilities thanks to tailored design!

If you do not find what you need in our comprehensive standard programme, choose the tool shape you require and we will tailor it for you to *your* dimensions.

Hard part turning inserts																						
<b>Insert grade</b> CB7014	CB7015	CB7025	CB7524	CB7525																		
<b>Insert style/shape</b>																						
<b>CCGW</b> 2 Edges	<b>CNGA</b> 4 Edges	<b>DCGW</b> 2 Edges	<b>DNGA</b> 4 Edges	<b>TCGW</b> 3 Edges																		
																						
<i>Images show uncoated inserts but please note that CB7015 and CB7525 are coated.</i>																						
<b>Nose radius</b>		<b>WH wiper</b>	<b>Edge condition</b>																			
<b>Insert style/shape</b>	<b>Nose radius options</b>	Only available with CNGA120408	<b>E = ER</b> Standard ER																			
CCGW09T3	04, 08		<b>S = Chamfer + ER</b>																			
CNGA1204	08, 12		<b>T = Chamfer only</b>																			
DCGW11T3	04, 08																					
DNGA1504	08, 12																					
TCGW1102 <sup>1)</sup>	04																					
TCGW1103 <sup>2)</sup>	04																					
<b>Chamfer width</b>		<b>Chamfer angle</b>	 Chamfer angle range: 10° to 40° incl.																			
0.05 mm 0.10 mm 0.15 mm 0.20 mm 0.25 mm 0.30 mm 0.35 mm		<b>Maximum cutting edge length</b>																				
		<table border="1"> <thead> <tr> <th>Insert style/shape</th> <th>CB7014, CB7015, CB7025</th> <th>CB7524, CB7525</th> </tr> </thead> <tbody> <tr> <td>CCGW</td> <td>2.0 mm</td> <td>2.8 mm</td> </tr> <tr> <td>CNGA</td> <td>2.9 mm</td> <td>2.9 mm</td> </tr> <tr> <td>DCGW</td> <td>2.1 mm</td> <td>3.1 mm</td> </tr> <tr> <td>DNGA</td> <td>3.6 mm</td> <td>3.6 mm</td> </tr> <tr> <td>TCGW</td> <td>1.8 mm</td> <td>3.1 mm</td> </tr> </tbody> </table>	Insert style/shape	CB7014, CB7015, CB7025	CB7524, CB7525	CCGW	2.0 mm	2.8 mm	CNGA	2.9 mm	2.9 mm	DCGW	2.1 mm	3.1 mm	DNGA	3.6 mm	3.6 mm	TCGW	1.8 mm	3.1 mm		
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<b>Options</b>			<b>Note!</b> For specific details regarding the options, contact your Coromant sales representative.																			
<b>Insert grade</b>	CB7014, CB7015, CB7025, CB7524, CB7525		<b>Chamfer width</b>	0.05 mm, 0.10 mm, 0.15 mm, 0.20 mm, 0.25 mm, 0.30 mm, 0.35 mm																		
<b>Insert style/shape</b>	CCGW, CNGA, DCGW, DNGA, TCGW		<b>Chamfer angle</b>	Chamfer angle range 10° to 40° incl.																		
<b>Nose radius</b>	See above		<b>Maximum cutting edge length</b>	See above																		
<b>WH Wiper</b>	Only available with CNGA120408																					
<b>Edge condition</b>	E, S, T																					

